

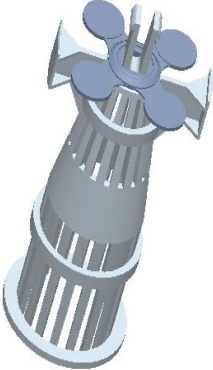
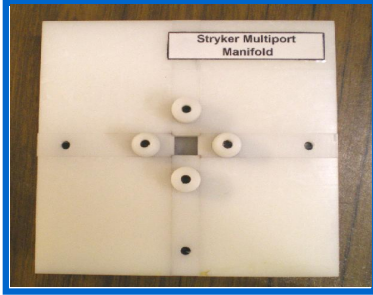
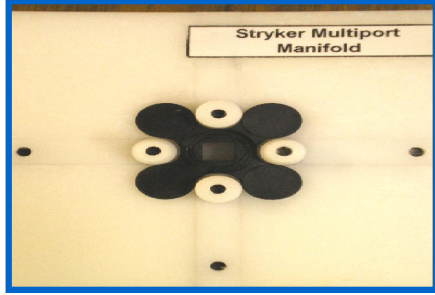
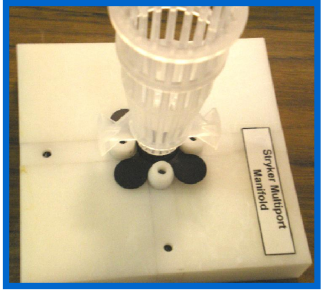
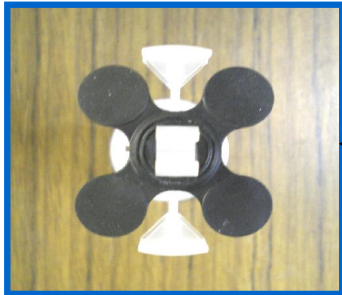
# 4-PORTS MANIFOLD ASSEMBLY INSTRUCTION

CUS.	stryker	PRESS	250T	MATL	PP	1 OF 6
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ASSEMBLY SEQUENCE		Components	【上盖 (Cap)+过滤网 (Strainer)+密封片 (Flapper)】 + 【下盖 (Housing)+溢出阀 (Reduction)+保持圈 (Ring)】				
			DATE	PREPARED	CONF.	APPR.	REMARKS
			07.07.16	ZHANGPENG	KING XIE		

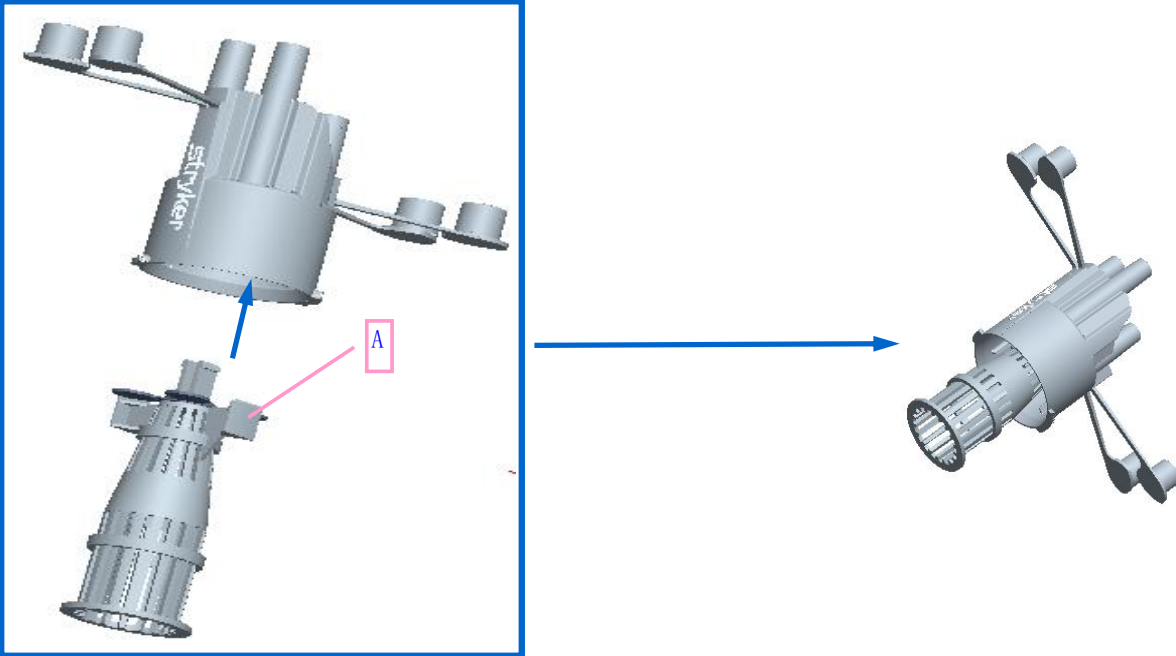
# 4-PORTS MANIFOLD ASSEMBLY INSTRUCTION

CUS.	stryker	PRESS	250T	MAT'L	PP	2 OF 6
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ASSEMBLY SEQUENCE	Components	Strainer(过滤网) + Flapper (密封片)																				
<p>1. Place Flapper Valve (0702-020-015) in Fixture A</p> <p>2. Press snap features of Strainer (0702-020-013) into center square hole of Flapper Valve</p>		 <p>①</p>	 <p>②</p>	 <p>③</p>	 <p>④</p>																	
<table border="1"> <tr> <td></td> <td></td> <td></td> <td>DATE</td> <td>PREPARED</td> <td>CONF.</td> <td>APPR.</td> <td>REMARKS</td> </tr> <tr> <td></td> <td></td> <td></td> <td>07.07.16</td> <td>ZHANGPENG</td> <td>KING XIE</td> <td></td> <td></td> </tr> </table>				DATE	PREPARED	CONF.	APPR.	REMARKS				07.07.16	ZHANGPENG	KING XIE								
			DATE	PREPARED	CONF.	APPR.	REMARKS															
			07.07.16	ZHANGPENG	KING XIE																	

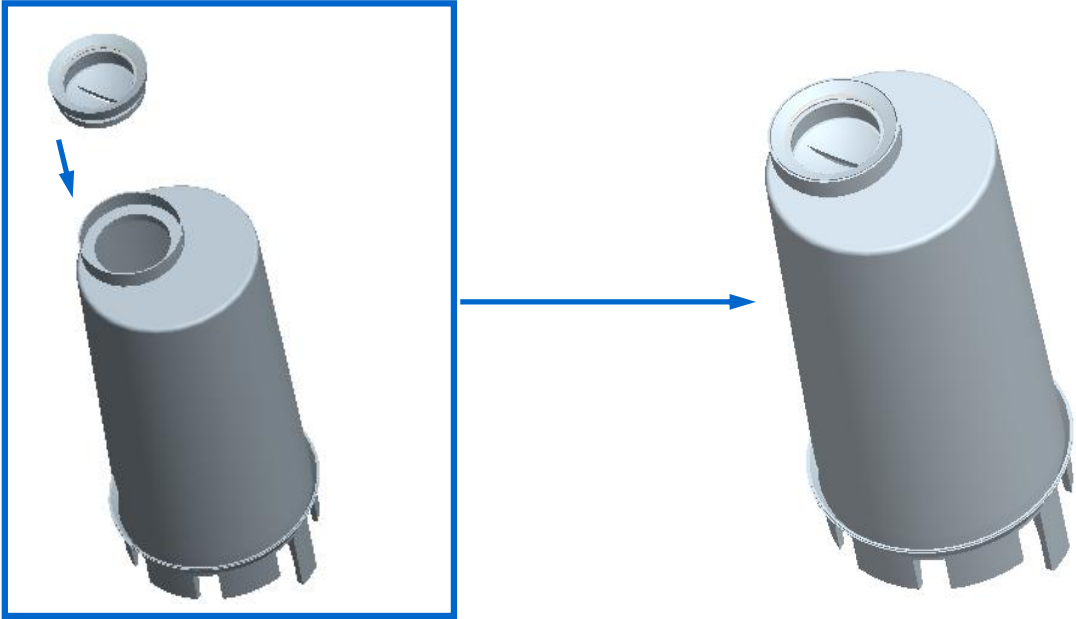
# 4-PORTS MANIFOLD ASSEMBLY INSTRUCTION

CUS.	stryker	PRESS	250T	MAT'L	PP	3 OF 6
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ASSEMBLY SEQUENCE	Components	上盖 (Cap)+过滤网 (Strainer)+密封片 (Flapper)				
<p>4. Set Manifold Cap (0702-020-012) in Fixture B</p> <p>5. Place Strainer into Manifold Cap</p> <p>6. Place Manifold Housing on Manifold Cap</p>						
		DATE	PREPARED	CONF.	APPR.	REMARKS
		07.07.16	ZHANGPENG	KING XIE		

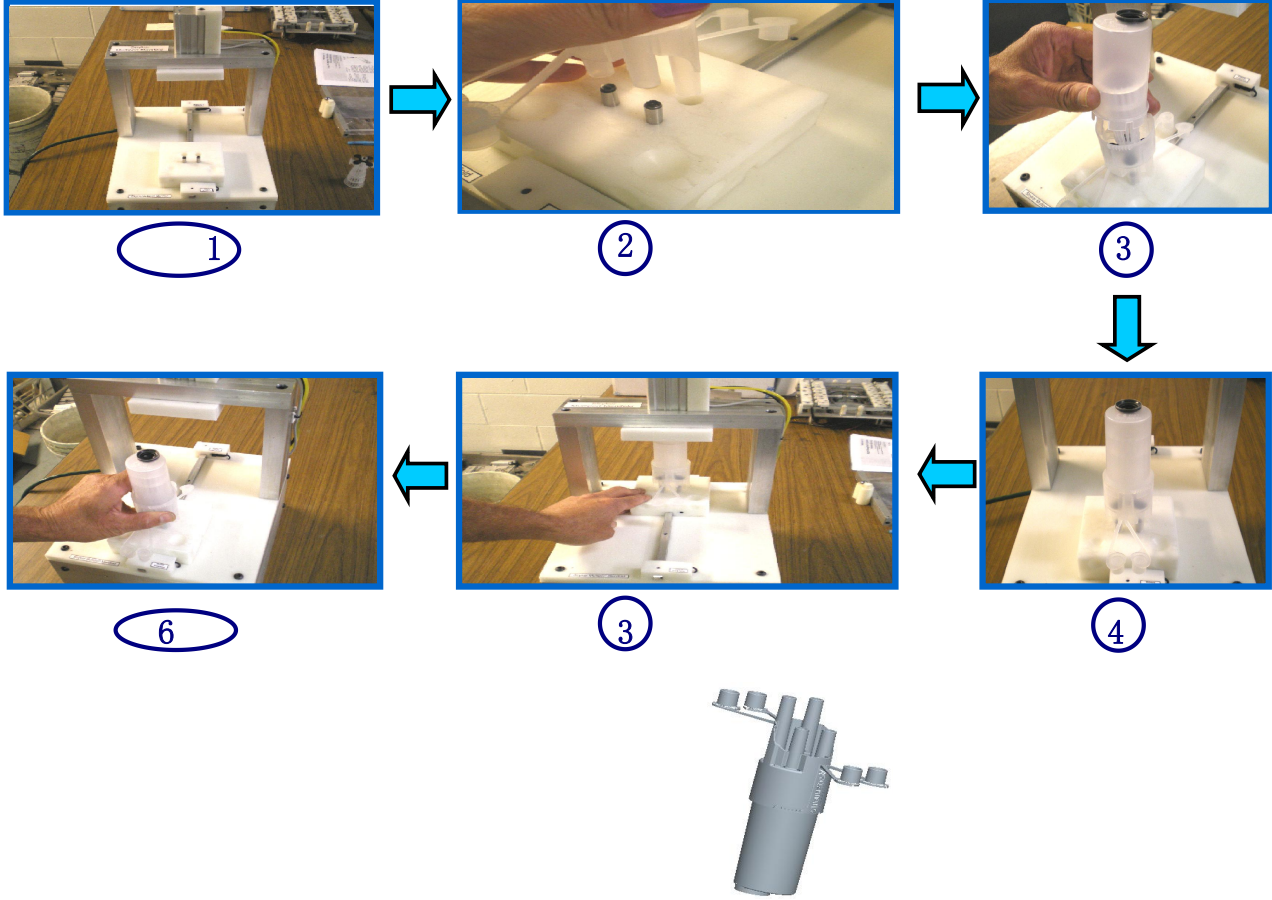
# 4-PORTS MANIFOLD ASSEMBLY INSTRUCTION

CUS.	stryker	PRESS	250T	MAT'L	PP	4 OF 6
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ASSEMBLY SEQUENCE	Components	下盖 (Housing)+溢出阀 (Reduction)+保持圈 (Ring)				
<p><b>3. Press Drip-Reduction Valve Assembly (0702-020-017), which contains lubricated drip-reduction valve (0702-020-014) and Retaining Ring (0702-020-016), into small hole at bottom of Manifold Housing (0702-020-011)</b></p>						
		DATE	PREPARED	CONF.	APPR.	REMARKS
		07.07.16	ZHANGPENG	KING XIE		




# 4-PORTS MANIFOLD ASSEMBLY INSTRUCTION

CUS.	stryker	PRESS	250T	MAT'L	PP	5 OF 6
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ASSEMBLY SEQUENCE	Components	【上盖 (Cap)+过滤网 (Strainer)+密封片 (Flapper)】 + 【下盖 (Housing)+溢出阀 (Reduction)+保持圈 (Ring)】					
<ol style="list-style-type: none"> <li>1. Place Flapper Valve (0702-020-015) in Fixture A</li> <li>2. Press snap features of Strainer (0702-020-013) into center square hole of Flapper Valve</li> <li>3. Press Drip-Reduction Valve Assembly (0702-020-017), which contains lubricated drip-reduction valve (0702-020-014) and Retaining Ring (0702-020-016), into small hole at bottom of Manifold Housing (0702-020-011)</li> <li>4. Set Manifold Cap (0702-020-012) in Fixture B</li> <li>5. Place Strainer into Manifold Cap</li> <li>6. Place Manifold Housing on Manifold Cap</li> <li>7. Cycle Fixture B to press Manifold Housing onto Manifold Cap</li> <li>8. Place port covers on each of four ports of Manifold Cap</li> <li>9. Place complete 4-Port Manifold (0702-020-010) into hole in packaging</li> <li>10. Repeat steps 1-9, 20 times</li> <li>11. Insert manifold Information for Use (0702-020-700)</li> <li>12. Tape box of 20 manifolds shut</li> <li>13. Apply label to outside of box</li> </ol>	<p style="color: blue; font-weight: bold;">NO: 3 (2)</p> 						
			DATE	PREPARED	CONF.	APPR.	REMARKS
			07.07.16	ZHANGPENG	KING XIE		

**4-PORTS MANIFOLD PACKAGE INSTRUCTION**

CUS.	stryker	PRESS	250T	MAT'L	PP	6 OF 6
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ASSEMBLY SEQUENCE	Components	Disposable Manifold(702-20)				
<p><b>1.Check the assembly part that without missing any components.</b>  <b>2.Test the function eare of the part.</b>  <b>3.pack the part with PE bag in condifion of non-fiber,dust etc.</b>  <b>4.Laber the part.</b>  <b>5. make the second pack.</b>  <b>6 laber</b></p>		<p style="text-align: center;"><b>STEP2</b></p> <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;"> <p><b>STEP1</b></p>  <p><b>SEAL 1</b></p> </div> <div style="text-align: center;">  <p><b>SEAL 2</b></p> </div> <div style="text-align: center;"> <p><b>STEP3</b></p>  </div> </div>				
		DATE	PREPARED	CONF.	APPR.	REMARKS
		07.07.16	ZHANGPENG	KING XIE		

ELITE HOLDINGS

